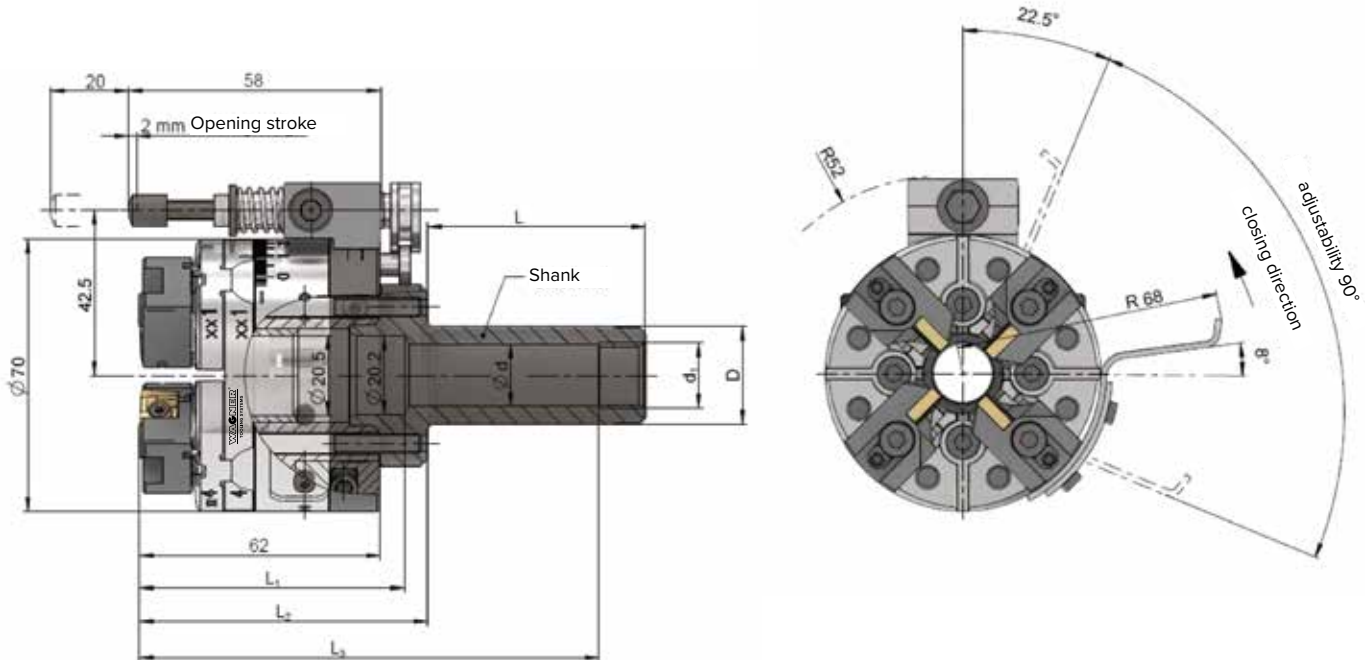




Multi-cutter Turning System MSD20



Insert holders	Cutting inserts	Cutting edge position	Working range
W01 B5	Wagner W01	89°	1–16 mm
W01 B5	Wagner W01	89°	16–20 mm
Z5.1 SCMT89	ISO SCMT09T3	89°	1–16 mm
Z5.1 CCGT90	ISO CCGT09T3 ISO CCMT09T3	90°	1–16 mm
Z5.1 SCMT45	ISO SCMT09T3	45°	2–25 mm (Chamfering)

Shank-Ø D mm (inch)	d mm	d ₁	L mm	L ₁ mm	L ₂ mm	L ₃ mm
16	10.2	R1/8"	46	58	47.5	47.5
19.05 (3/4")	12.2	R1/8"	46	58	47.5	47.5
20	12.2	R1/8"	46	58	47.5	47.5
25	17	R3/8"	50	62	46	46
25.4 (1")	17	R1/8"	56	68	54.5	54.5
28.5	10	R1/2"	80	92	62	62
40	16.2	M6	120	132	57.5	57.5
VDI20	16.5	–	40	71.5	77	–
VDI25	16.2	–	48	82.5	87.5	–
VDI30	16.2	–	55	82.5	87.5	–
VDI40	20.2	–	63	134.5	87.5	–

Special shanks on request