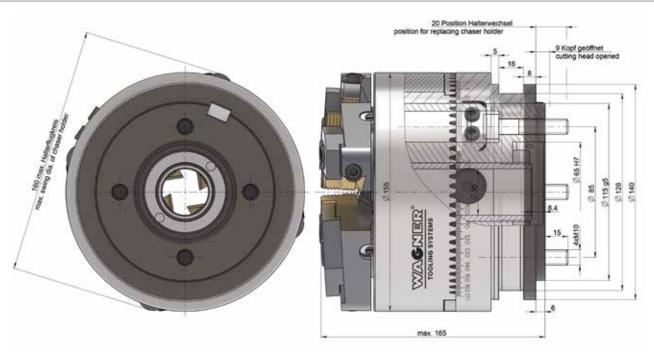


# Thread cutting system Z27-2

## Standard rotating design



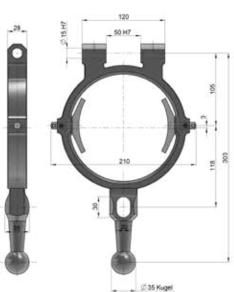
<b>-</b> :	
Thread cutting system Sta	andard ///-/

Weight 15 kg

	mm	inch
Working range Ø	6–60	0,236–2,36
Max. pitch	3.0	8 t.p.i.
Chaser holder	see table for holders	

#### Accessories:

Control ring Z27-2-70563700



#### Accessories:

Toothed segments Z27-2 (set = 10 pieces)



Toothed segments ensure an interlocking connection between the guide ring and the eccentric ring, thus preventing unintentional adjustment of the machining diameter.

Toothed segments are mainly used when the cutting systems are used in a reversing manner or the tool spindles are stopped abruptly after thread cutting.

#### Accessories:

Setting device with dial gauge



### Accessories:

Shanks and flanges on request



